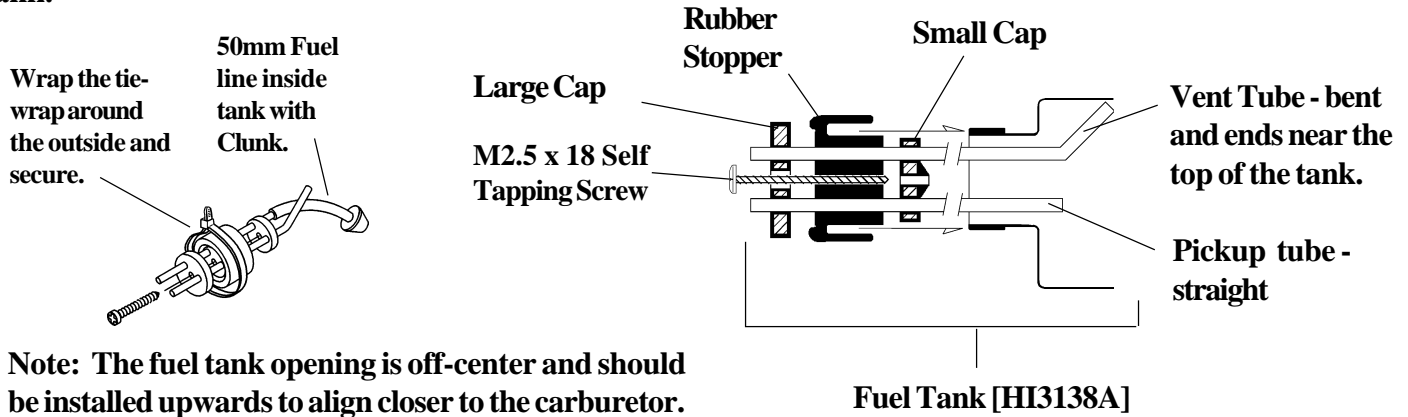


## STEP 18 Fuel Tank & Fittings

From parts bag 3: Insert the two pieces of aluminum tubing through the large cap, rubber stopper and small cap, bend the long aluminum vent tube upwards (make sure the tube comes to the top of the fuel tank) and attach the short piece of fuel line and clunk to the short straight piece of tubing. Test fit the assembly into the Fuel Tank and make sure that the clunk reaches to about 1/8" from the back of the tank and can move around freely. Insure the vent tube is near the top of the tank but does not touch it. Install the tie wrap around the outside of the rubber cap. Finally tighten the long self tapping screw to seal the tank.



Note: The fuel tank opening is off-center and should be installed upwards to align closer to the carburetor.

## STEP 19 Lower Frame Assembly

From parts bag 3: Slide the Fuel Tank into position and assemble the Lower Frames with four M3x16 Self Tapping Screws into the gyro plate. **NOTE:** Lay the bottom of the sideframes on a flat surface to align the two sides when tightening the screws. The fuel tank opening should be installed with the fittings on the right side to insure they are on the side of the carburetor fuel inlet. The vent tube can later be plug into the muffler pressure fitting (see step 23) or left open to the air as some may prefer. The fuel pickup tube will be attached to carburetor. (see step 21)

